



Kinetic Analysis of Sensor-Gas-Calorimeters as Linear Passive Systems

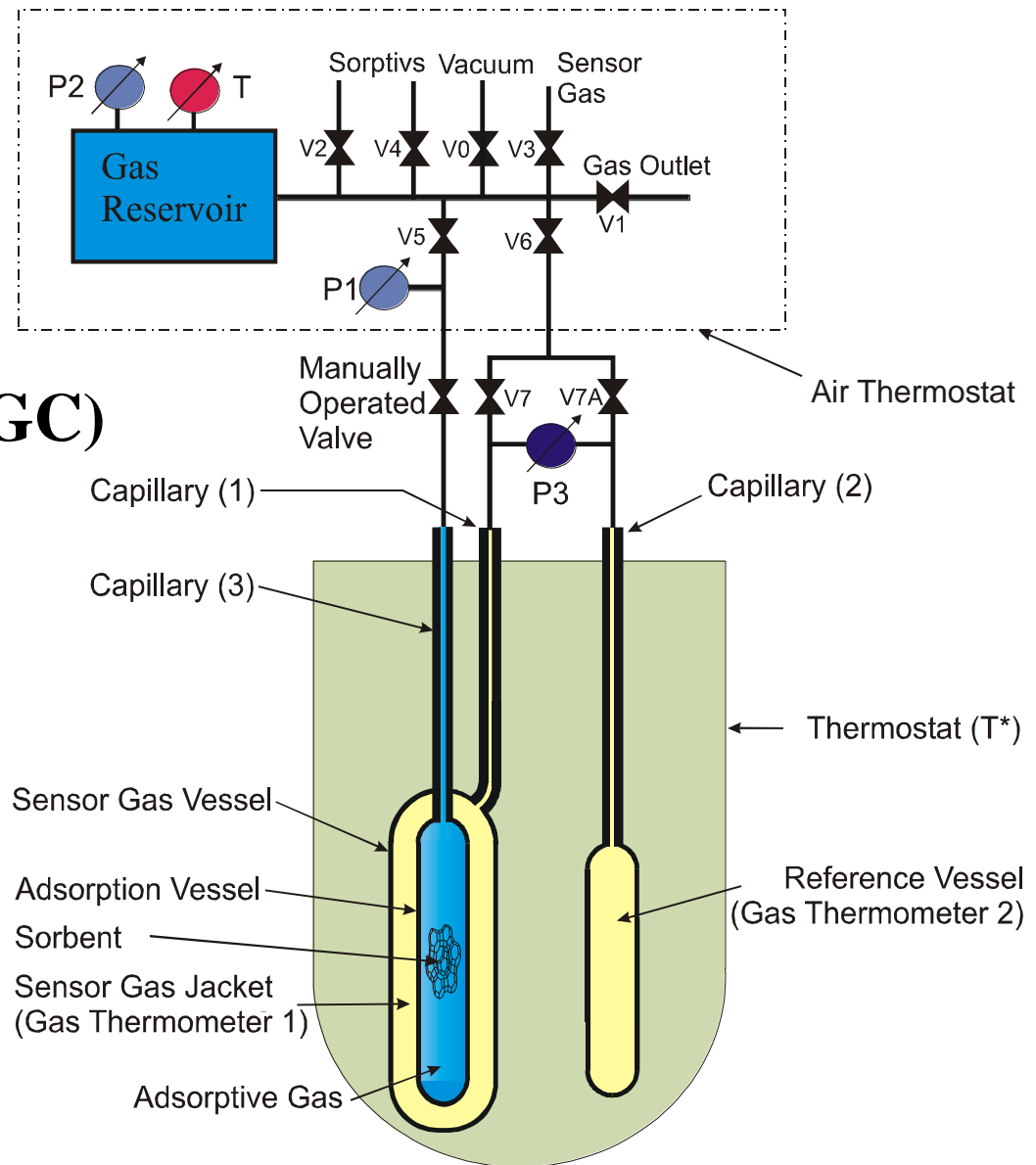
JUERGEN U. KELLER, WOLFGANG ZIMMERMANN

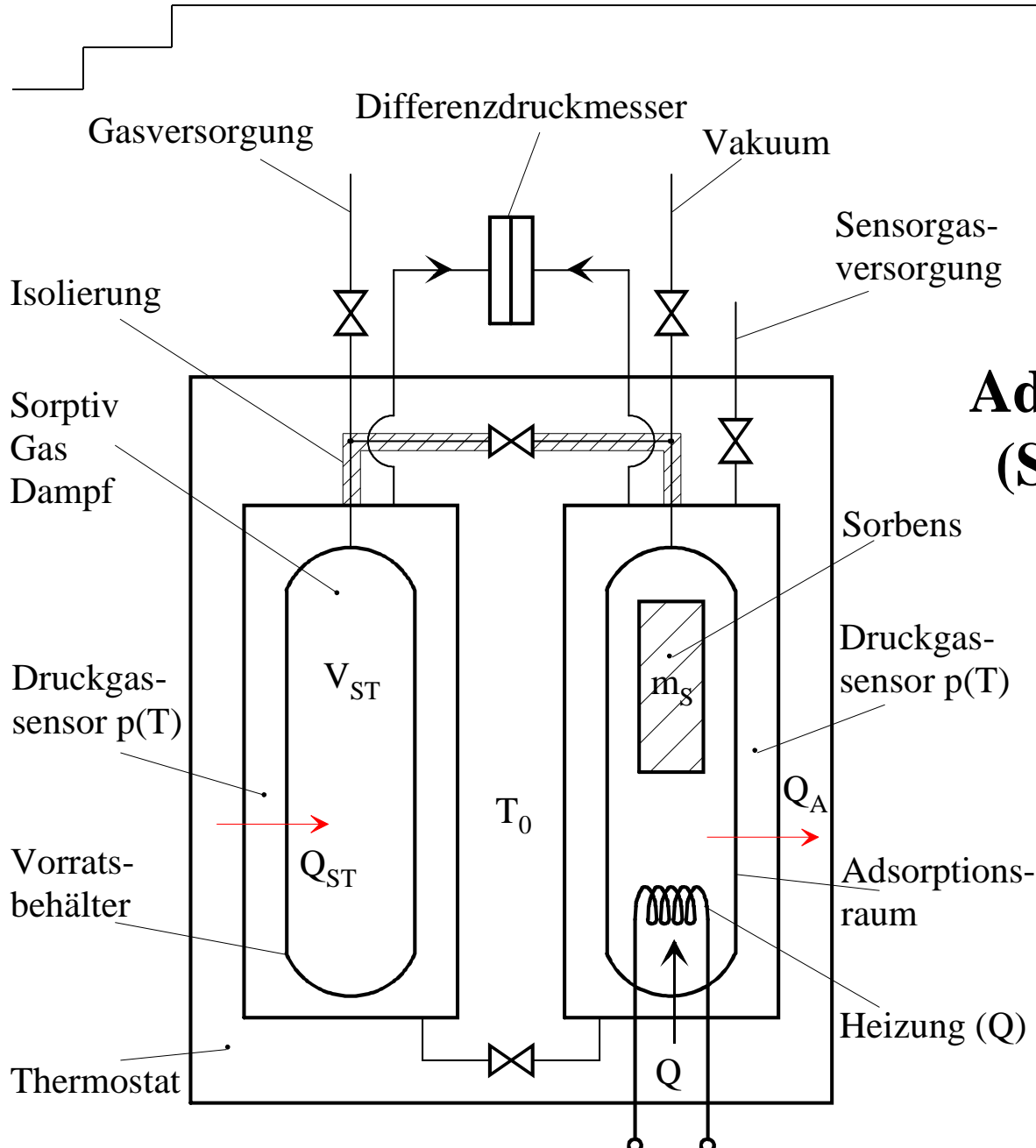
Inst. Fluid- and Thermodynamics, University of Siegen, D-57068 Siegen, Germany

e-mail: keller@ift.maschinenbau.uni-siegen.de

1. Sensor-Gas-Calorimeters (SGC)
2. Calibration experiments
3. Thermodynamics of heat transfer processes
4. Theory of Linear Passive Systems (LPS)
5. Simple models and their inversion
6. Conclusions

Schematic diagram of a Sensor Gas Calorimeter (SGC)





Sensor-Gas-Adsorptionskalorimeter (SGAK) © IFT 2003

$$H^f - H^a = Q_A - Q_{ST}$$

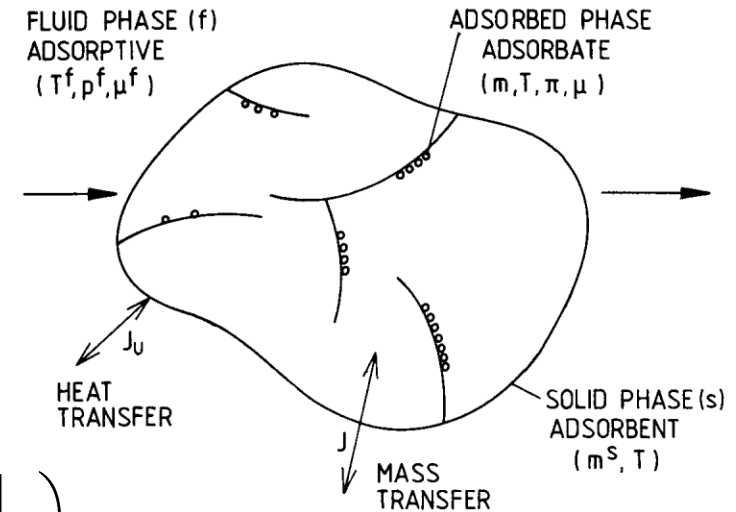
Non-Isothermal Gas Adsorption Processes

1st Law: $\dot{m}^s + \dot{m}^a = \dot{J}$

$$\dot{U}^{sa} = U^s - U^a = J_u + h^f J$$

2nd Law:

$$\int_{-\infty}^{\infty} \left[\left(\frac{1}{T} - \frac{1}{T^f} \right) J_u + \left[\left(\frac{\mu^f}{T^f} - \frac{\mu}{T} \right) + h^f \left(\frac{1}{T} - \frac{1}{T^f} \right) \right] J \right] dt \geq 0$$



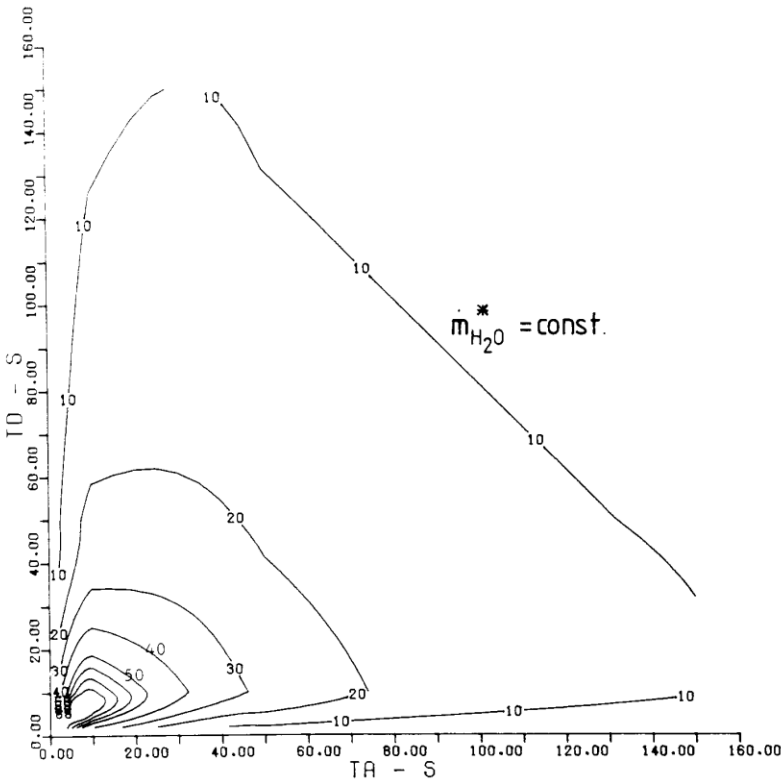
Process Equations

$$\dot{m} = \beta A \left[-c_p^f \ln \left(\frac{T^f}{T} \right) + R \ln \left(\frac{p^f}{p} \right) + h \left(\frac{1}{T} - \frac{1}{T^f} \right) \right] \quad \dot{U}^{sa} = h^f - h^a \dot{m} + \alpha A_q \left(\frac{1}{T} - \frac{1}{T^f} \right)$$

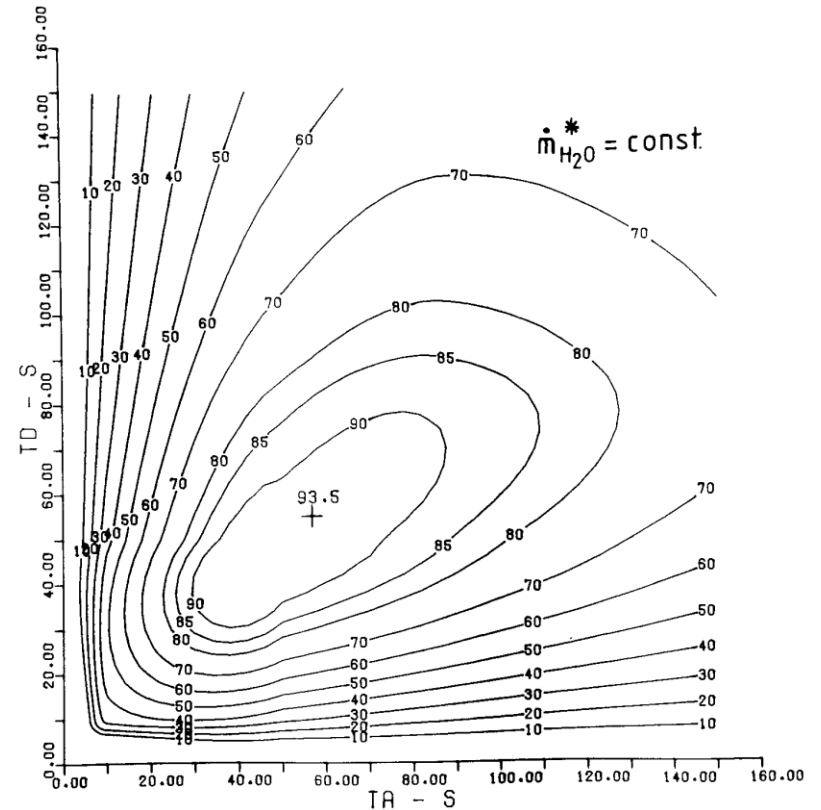
Pressure Swing Adsorption Process (Water Vapor / Aerosorb LR4)

Isothermal Process

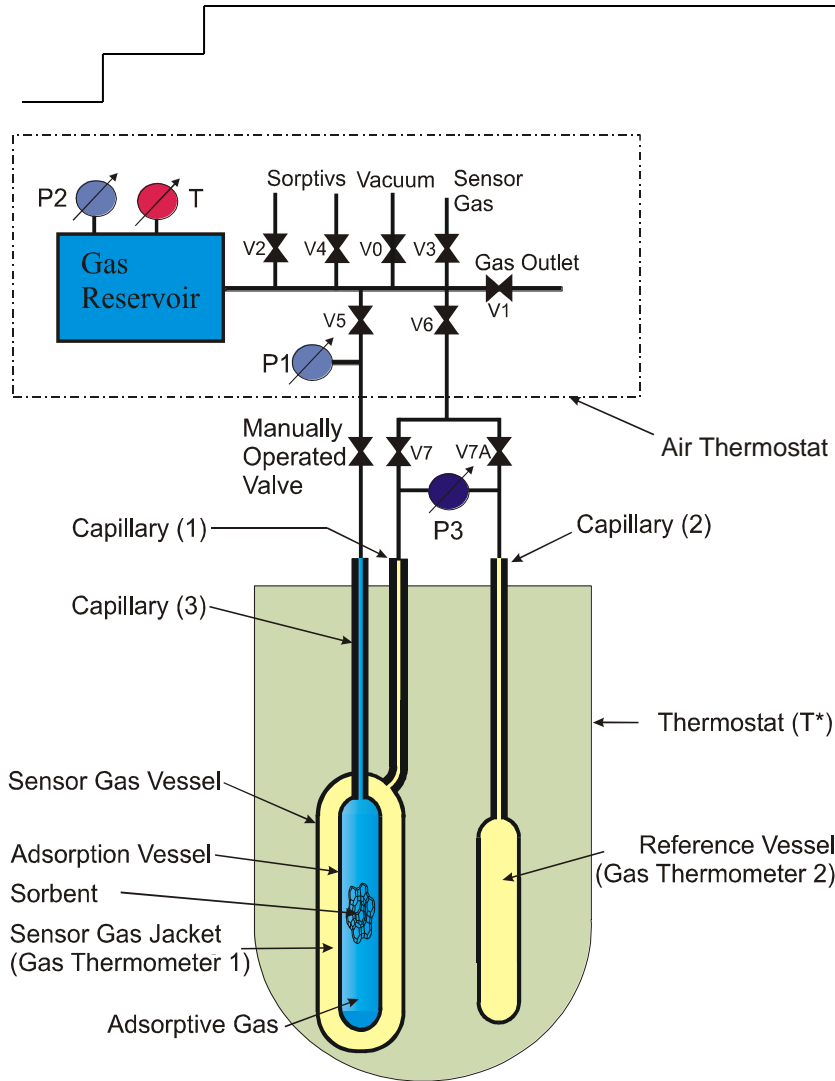
Non-Isothermal Process



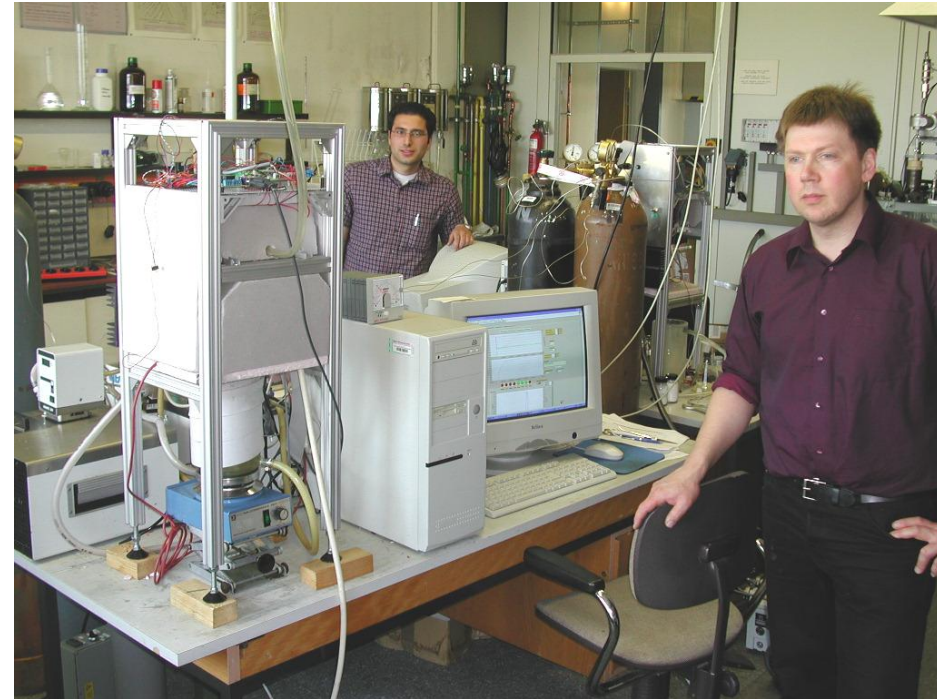
Dependence of the asymptotic mass flow $\dot{m}_{H_2O}^* = (m_{Ad}(t_A) - m_{De}(t_D))/(t_A + t_D)$ on the periods of adsorption (t_A) and desorption (t_D) for the isothermal process in units 10^{-1} g/s kg adsorbens. A maximum value seems to be approached for $t_A = t_D \rightarrow 0$.



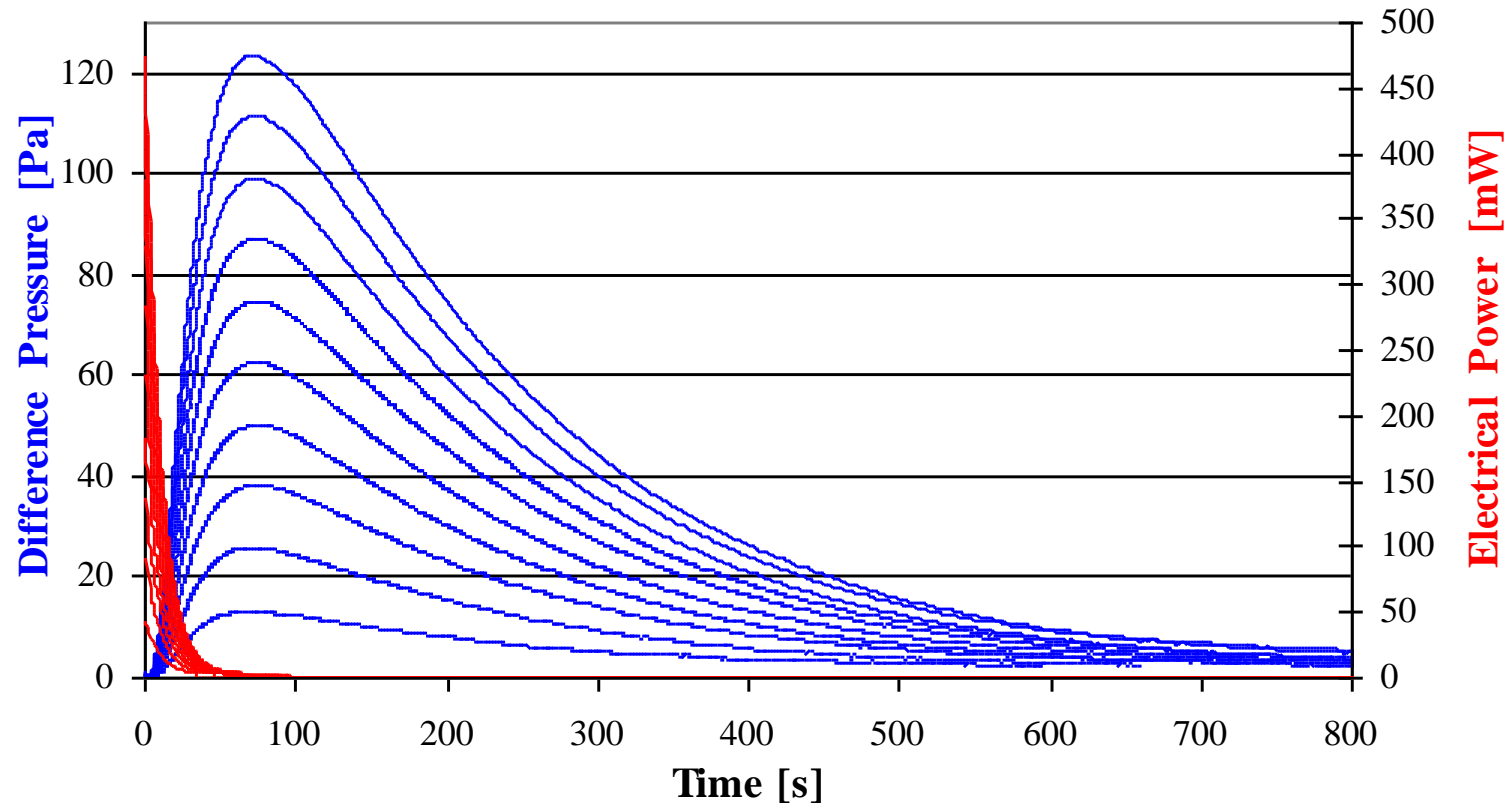
Dependence of the asymptotic mass flow $\dot{m}_{H_2O}^* = (m_{Ad}(t_A) - m_{De}(t_D))/(t_A + t_D)$ on the periods of adsorption (t_A) and desorption (t_D) for the non-isothermal process in units 10^{-2} g/s kg adsorbens. The maximum value $\dot{m}_{max}^* = 0.93$ g/s kg is realized for $t_A = 57$ s, $t_D = 53$ s.



Schematic diagram of a sensor gas calorimeter (SGC)



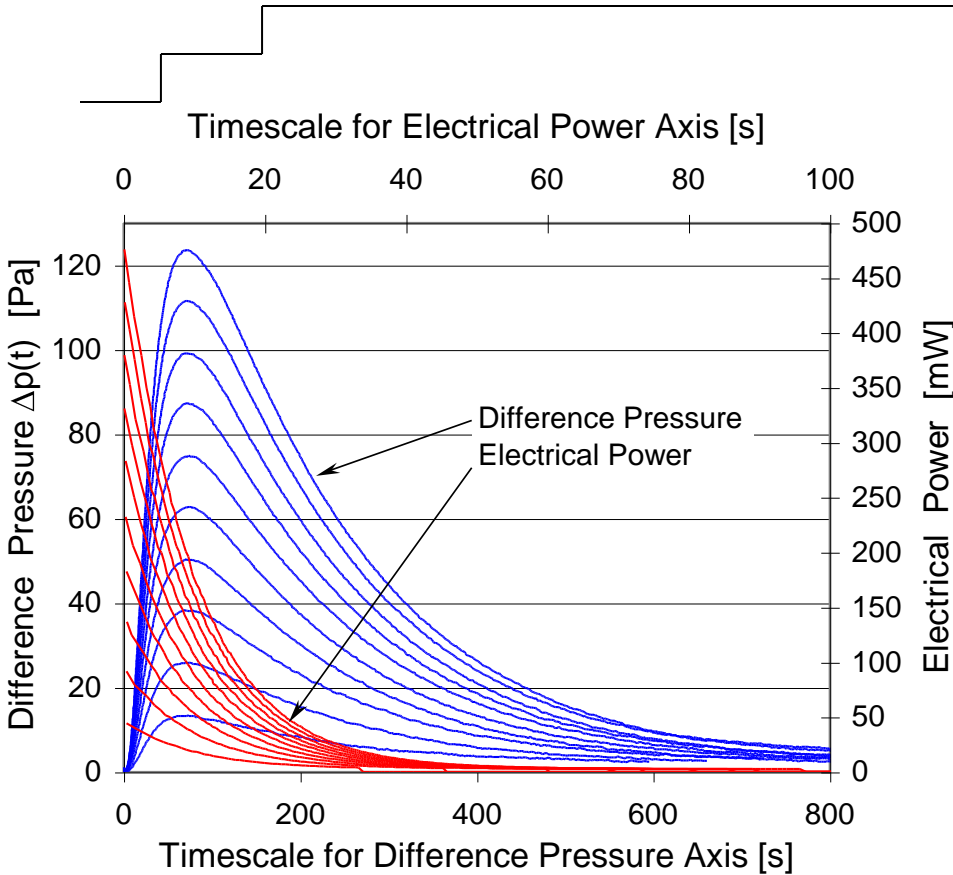
Sensor gas calorimeter (SGC) for simultaneous measurements of adsorption isotherms and enthalpies.
 © IFT, University of Siegen, 2003.



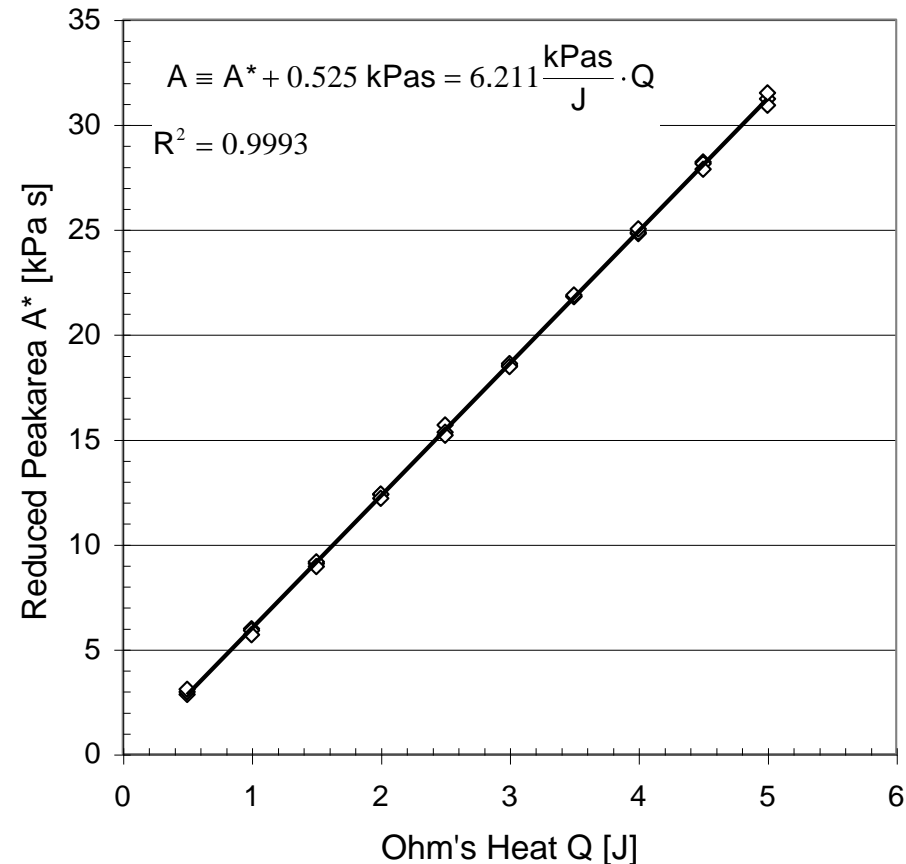
Calibration experiments in the SGC 0.5J to 5J

Sensor gas N₂ (1.6bar), T=298K, $\tau=10$ s

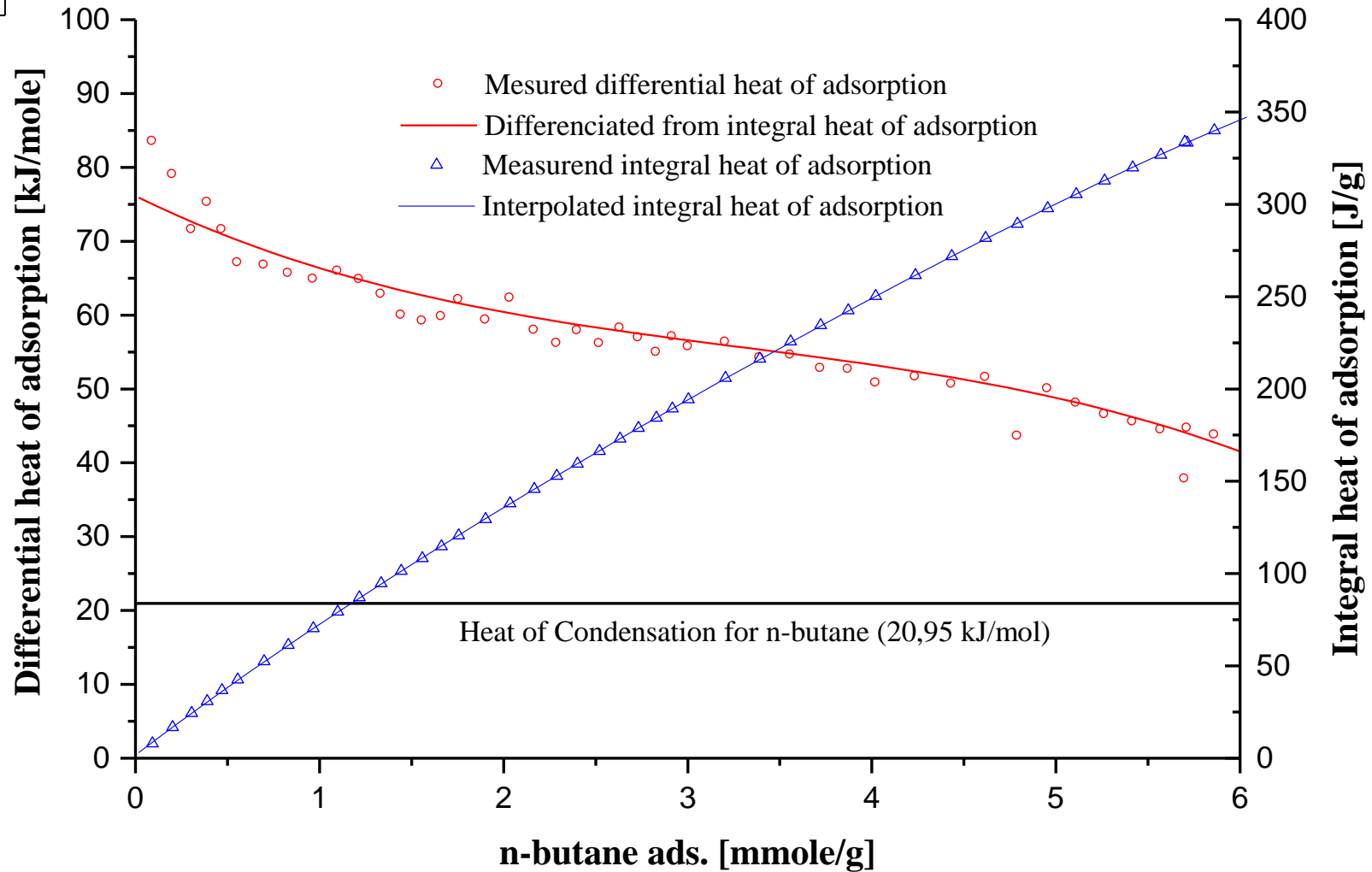
Ohm's heat release (red lines) → Pressure signal (blue lines)



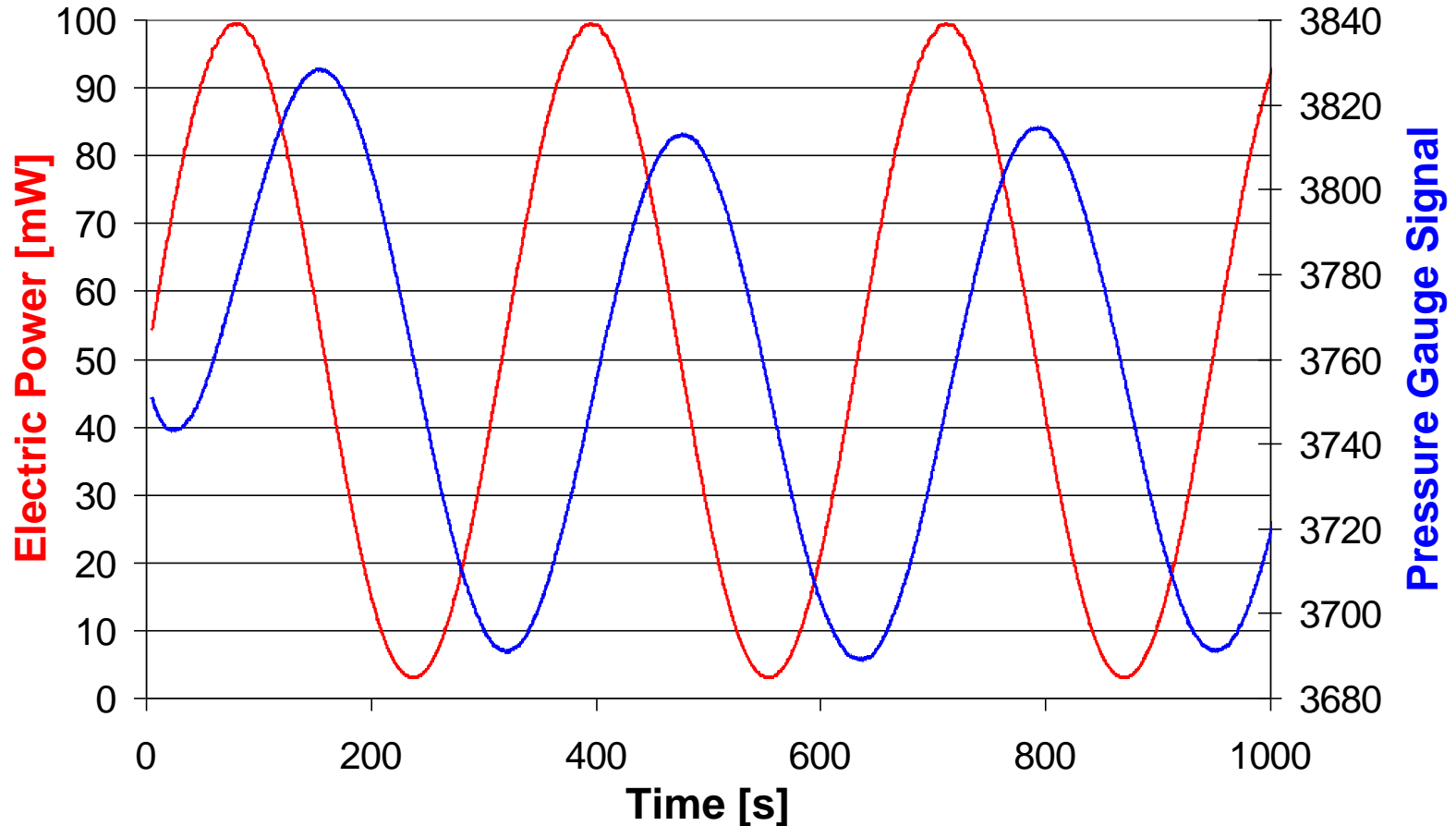
Correlation
 Peak Area (A / Pas)
 Qhm's heat (Q / J)



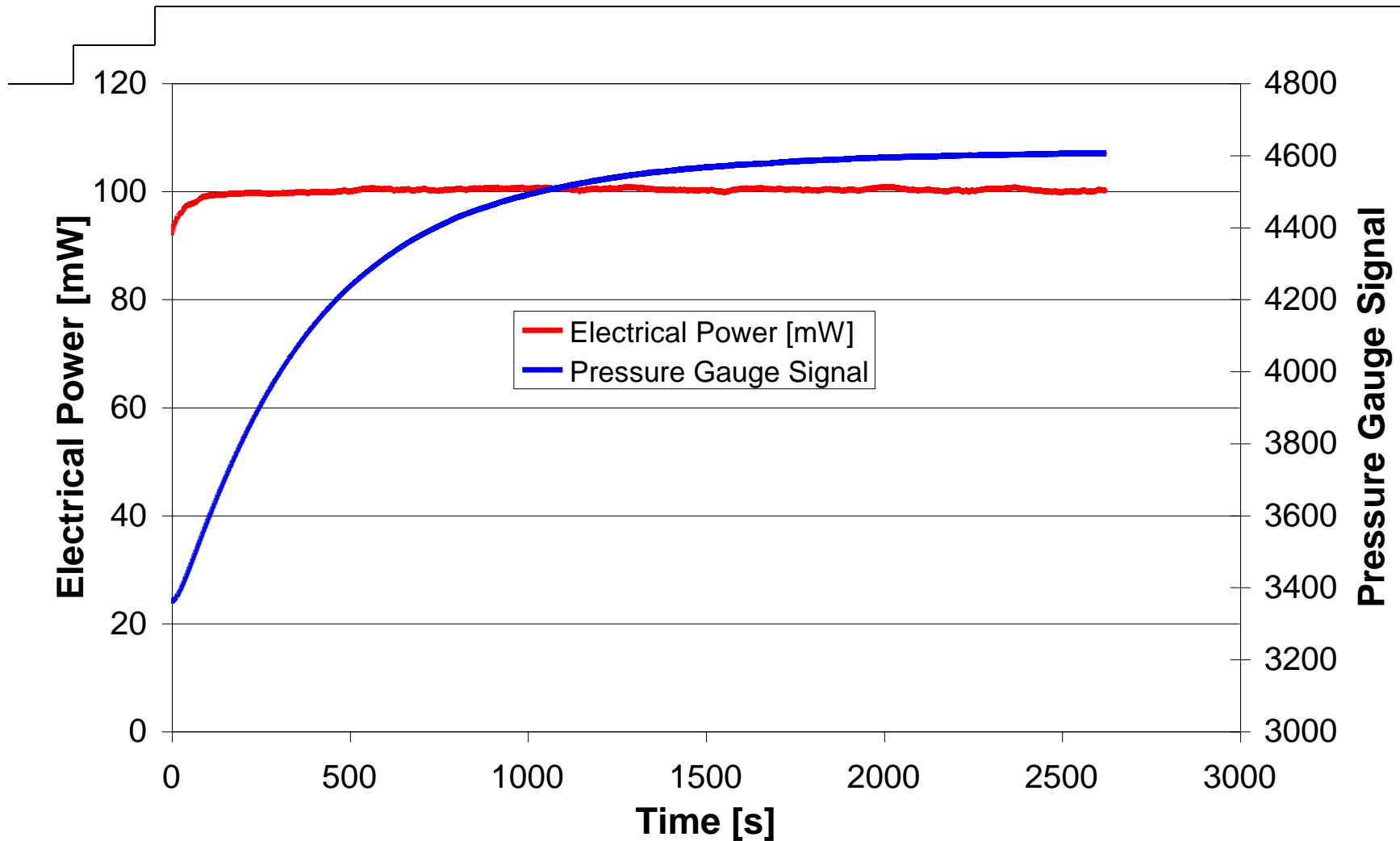
Calibration experiments of the SGC.
 Ohm's heat : $Q = (0.5, 1.0 \dots 5.0) \text{ J}$
 Sensor gas: N_2 , $p^* = 0.15 \text{ MPa}$, $T^* = 298 \text{ K}$



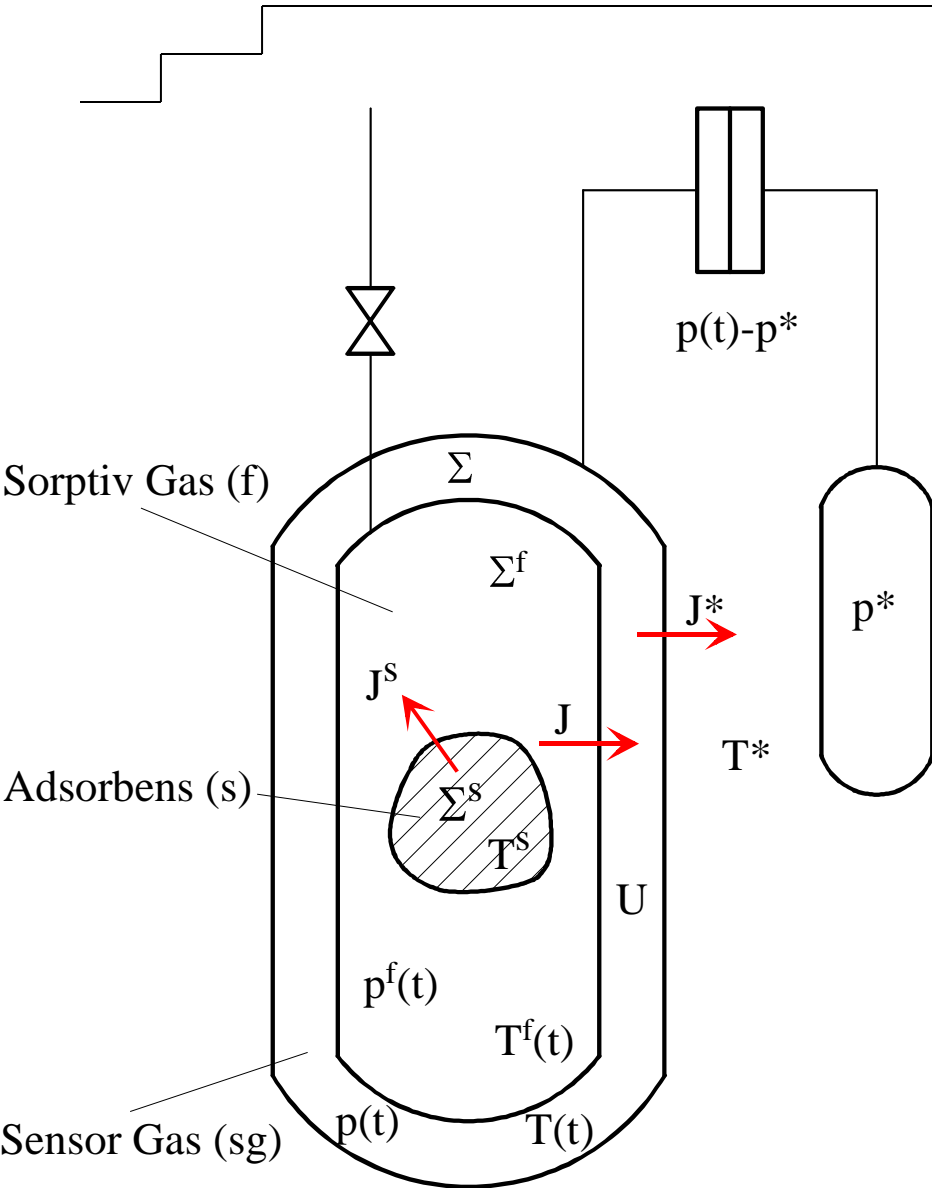
Differential and integral heat of adsorption for activated carbon AC BAX 1500 / n-butane (C_4H_{10}) at 298K.



Calibration Experiment in SGC: Periodic Electric Power /
Ohm's Heat and Resulting Pressure Difference



Calibration Experiment in SGC: Step Funktion Electric Power Supply / Ohmian Heat and Resulting Pressure Difference



1st Law

CEOS

Heat Transfer

Sorbens / Sorbate

$$\dot{U}^s = P - J^s = C^s \dot{T}^s \quad J^s = L_{sf} (T^s - T^f)$$

Sorptive Gas

$$\dot{U}^f = J^s - J = C^f \dot{T}^f \quad J = L_{fsg} (T^f - T)$$

Sensor Gas

$$\dot{U} = J - J^* = C \dot{T} \quad J^* = L_{sgb} (T - T^*)$$

Heat supply : $P = U_e I_e = h^f - h^a \dot{m}^a$

Heat Transfer in the Sensor Gas Calorimeter

Determination of Heat Supply (P) from Sensor Gas Temperature (T)

1st Approximation: $T^s = T^f = T \neq T^*$

$$P(t) = C^{sf} \dot{T} + L_{sgb} (T - T^*)$$

2nd Approximation: $T^s = T^f \neq T \neq T^*$

$$P(t) = \frac{C^{sf} C^{sg}}{L_{ssg}} \ddot{T} + \left[\left(1 + \frac{L_{sgb}}{L_{ssg}} \right) C^{sf} + C^{sg} \right] \dot{T} + L_{sgb} (T - T^*)$$

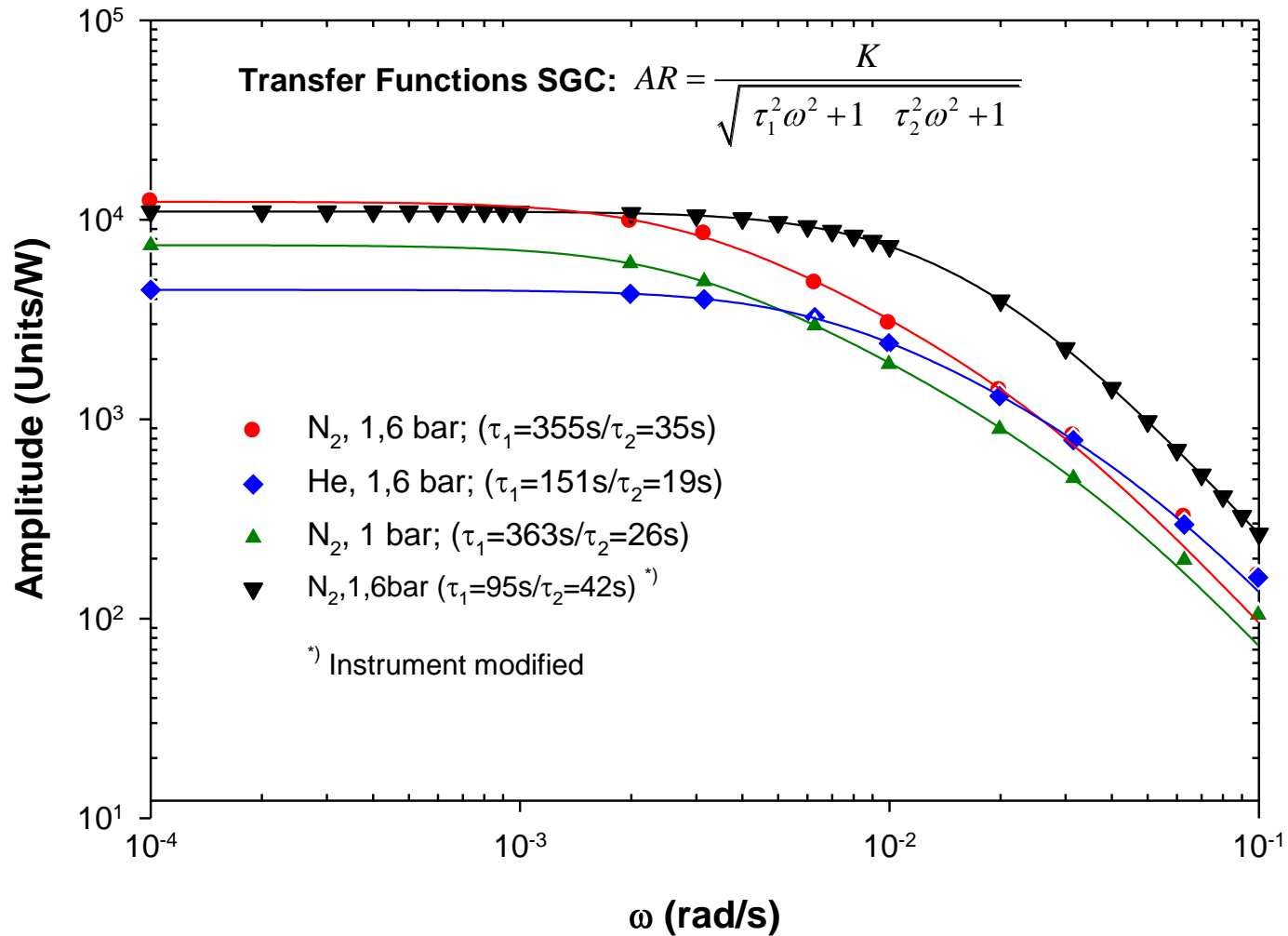
Experiment: $T(t), C^{sf}, C^{sg}, L_{ssg}, L_{sgb} : \omega_1, \omega_2$

Determination of Heat Supply ($P(t)$) from Sensor Gas Temperature ($T(t)$)

3rd Approximation: $T^s \neq T^f \neq T \neq T^*$

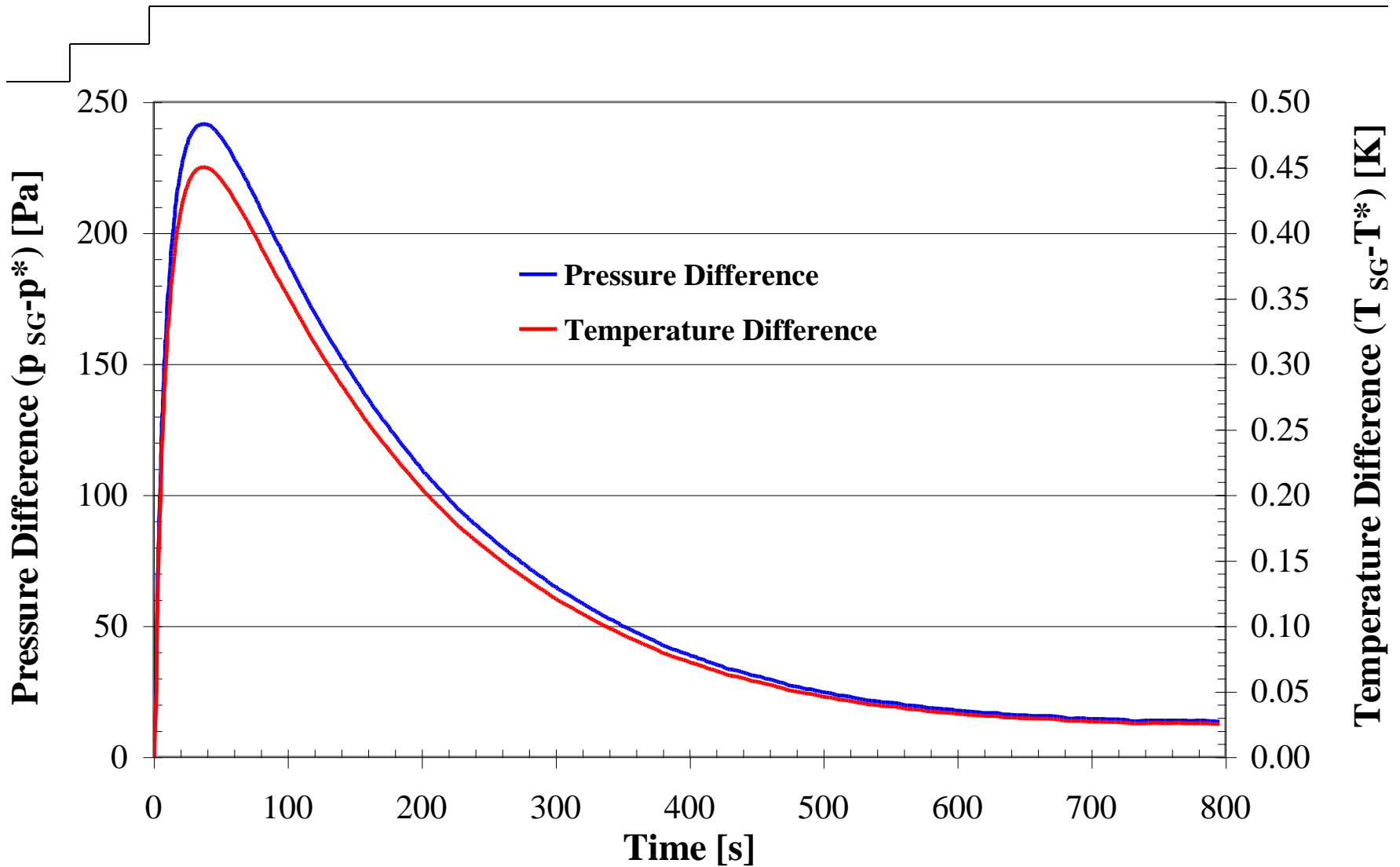
$$\begin{aligned}
 P(t) = & \frac{C^s C^f C^{sg}}{L_{sf} L_{fsg}} \ddot{T} + \left[\frac{C^f C^s}{L_{sf}} \left(1 + \frac{L_{sgb}}{L_{fsg}} \right) + \frac{C^{sg} C^s}{L_{fsg}} \left(1 + \frac{L_{fsg}}{L_{sf}} \right) + \frac{C^f C^{sg}}{L_{fsg}} \right] \ddot{T} \\
 & + \left\{ C^s \left[1 + \frac{L_{sgb}}{L_{fsg}} + \frac{L_{sgb}}{L_{fs}} \right] + C^f \left(1 + \frac{L_{sgb}}{L_{fsg}} \right) + C^{sg} \right\} \dot{T} \\
 & + L_{sgb} (T - T^*)
 \end{aligned}$$

Experiment: $T(t), C^s, C^f, C^{sg}, L_{sf}, L_{fsg}, L_{sgb} \quad : \quad \omega_1, \omega_2, \omega_3$

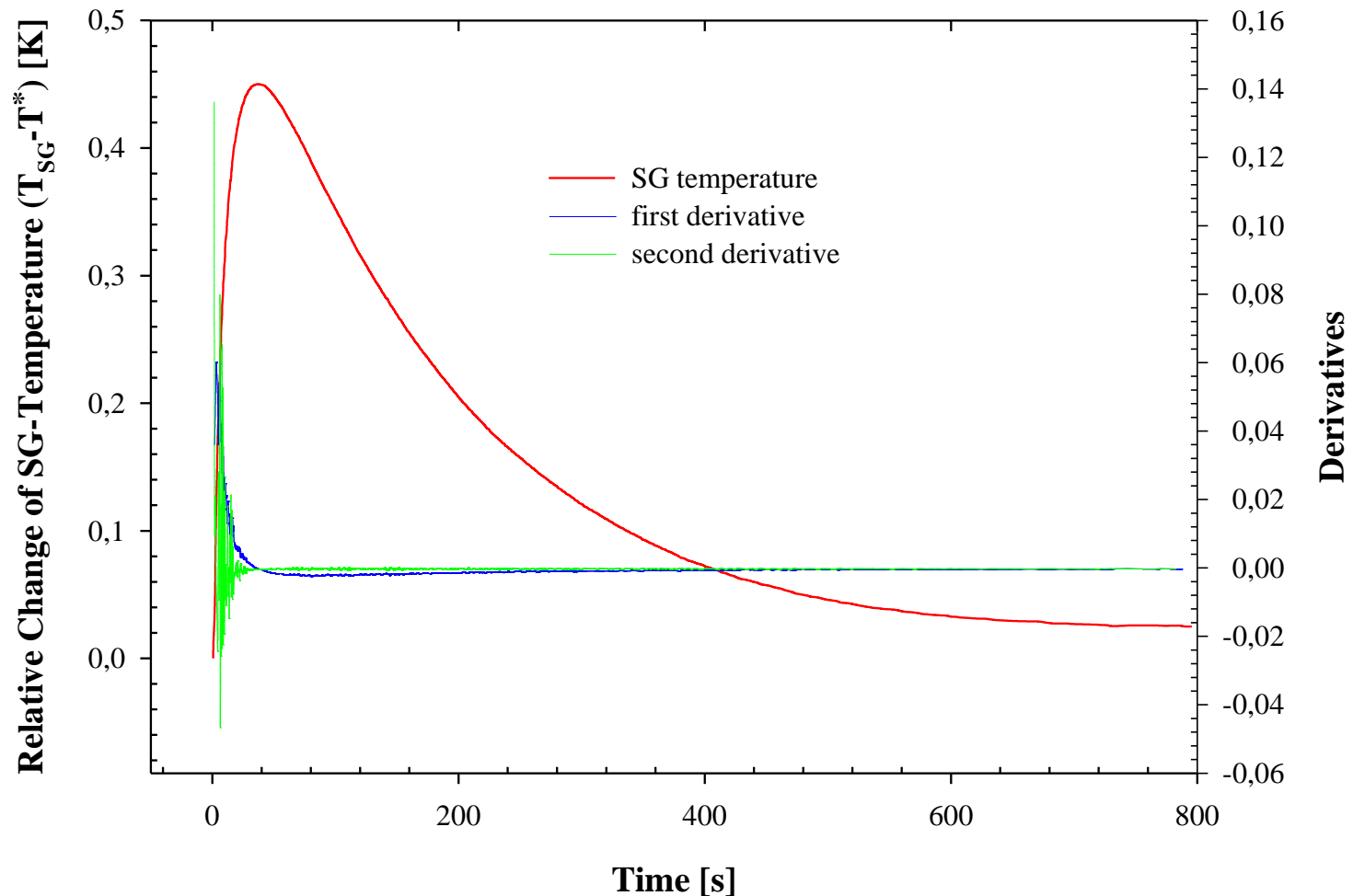


Bode Diagram of SGC ($T^*=25^\circ C$)

Amplitude Ratio $AR \cong \frac{p_{\max} - p_{\min}}{P_{e\max} - P_{e\min}}$



Adsorption of n-butane on AC BAX 1500 at 25°C.
Sensor gas temperature (SGT) and pressure (SGP), $p_{SG}(0)=1.6\text{bar}$, N_2 .



**Adsorption of n-butane on AC BAX 1500 at 25°C.
Sensor gas temperature (SGT), $p_{SG}=1.6\text{bar}$, N_2 .**

Conclusions (SGC – LPS)

1. Non-isothermal gas adsorption process experiments:
 $(p(t) - p^*) \rightarrow (T(t) - T^*) \rightarrow P(t) = h^f - h^a \dot{m}^a(t)$
2. Calibration experiments Ohm's resistors:
2nd order model (Bode diagram, $10^{-2} \text{ s}^{-1} < \omega_1, \omega_2 < 10^{-1} \text{ s}^{-1}$)
3. Resonance frequencies (ω_1, ω_2) depend on
 - sorbent (type, m^s)
 - sorptive gas (type, T, p)
 - sensor gas (type, T, p)
4. Mixture gas adsorption processes:
Modifications of SGC needed.